

1 1. A hole former for a manhole with an invert comprising:
2 an invert mold having an invert pipe portion with a tube aligned on the central
3 axis of the invert pipe portion,
4 a hole former having an alignment member with an aperture along the central axis
5 of the alignment member,
6 a bar for inserting in the aperture of the alignment member and the invert mold
7 tube for aligning the hole former with the invert mold.

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1 2. A hole former for a manhole with an invert as in claim 1 wherein,
2 the alignment member and hole former are integral.

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1 3. A hole former for a manhole with an invert as in claim 1 wherein,
2 the alignment member and hole former are aligned by a female portion on the
3 hole former mating with a male portion on the spacer.

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1 4. A hole former for a manhole with an invert as in claim 3 wherein,
2 a threaded portion of the bar engages a threaded portion of the tube to secure the
3 hole former to the invert.

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1 5. A hole former for a manhole with an invert as in claim 1 wherein,
2 alignment member has a spacer portion for extending the hole former to the invert
3 mold pipe portion and mating therewith.

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